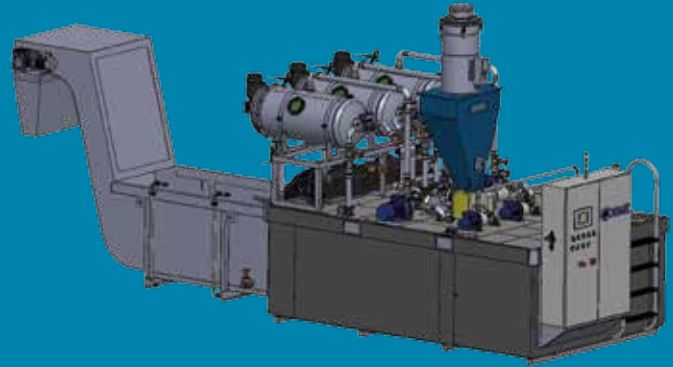


SPECIFICATION DATASHEET

Filtration Capacity	3000 - 4500 l/day
Fluid Compatibility	All straight cutting oils (no emulsions)
Contaminants	Carbide, Cermet, PCD, High Speed Steel, Precious metals, Cast iron, Iron alloys, Copper alloys, Aluminum, Ceramic, Plastics
Filtration Rating	≤ 3 μm nominal
Dimensions	3.8 x 2. 2 x h 2.35 m (h. 3.2 m with automatic vacuum system)
Fluid Volume	7500 l. (2750 clean oil - 2750 dirty oil - 2000 recycle)
Filter Media	Cellulose Powder, Mineral Powder
Filtering Area	22.5 m ²
Filter Media Consumption	15 kg per Work-Cycle

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MANAGEMENT SYSTEMS

Workcycle management	Basic, Smart
Sludge removal	Manual (automatic dredging sludge tank available as optional)
Filter media loading	Manual (vacuum loading kit available as optional)
Magnetic pre-separator	Not included (unit available as optional)
Temperature control	Not included (unit available as optional)

REQUIRED UTILITIES

Voltage	400 Volt 3Ph+N+PE 50 Hz (To be specified by customer)
Installed power	10 kW (core unit only)
Compressed air	6 Bar (dry air)

DEFAULT INTERFACE

Dirty Fluid Inlets	2" G female connector
Clean Fluid Outlets	1-1/4" G female connector (single-outlet)
Internet	RJ-45 Ethernet Plug (Internet service to be provided by customer)
Compressed air	1/4" G female connector

COOLANT MANAGEMENT

Fluid collection from machines	Optional collection units available
Fluid distribution to machines	To be determined by project

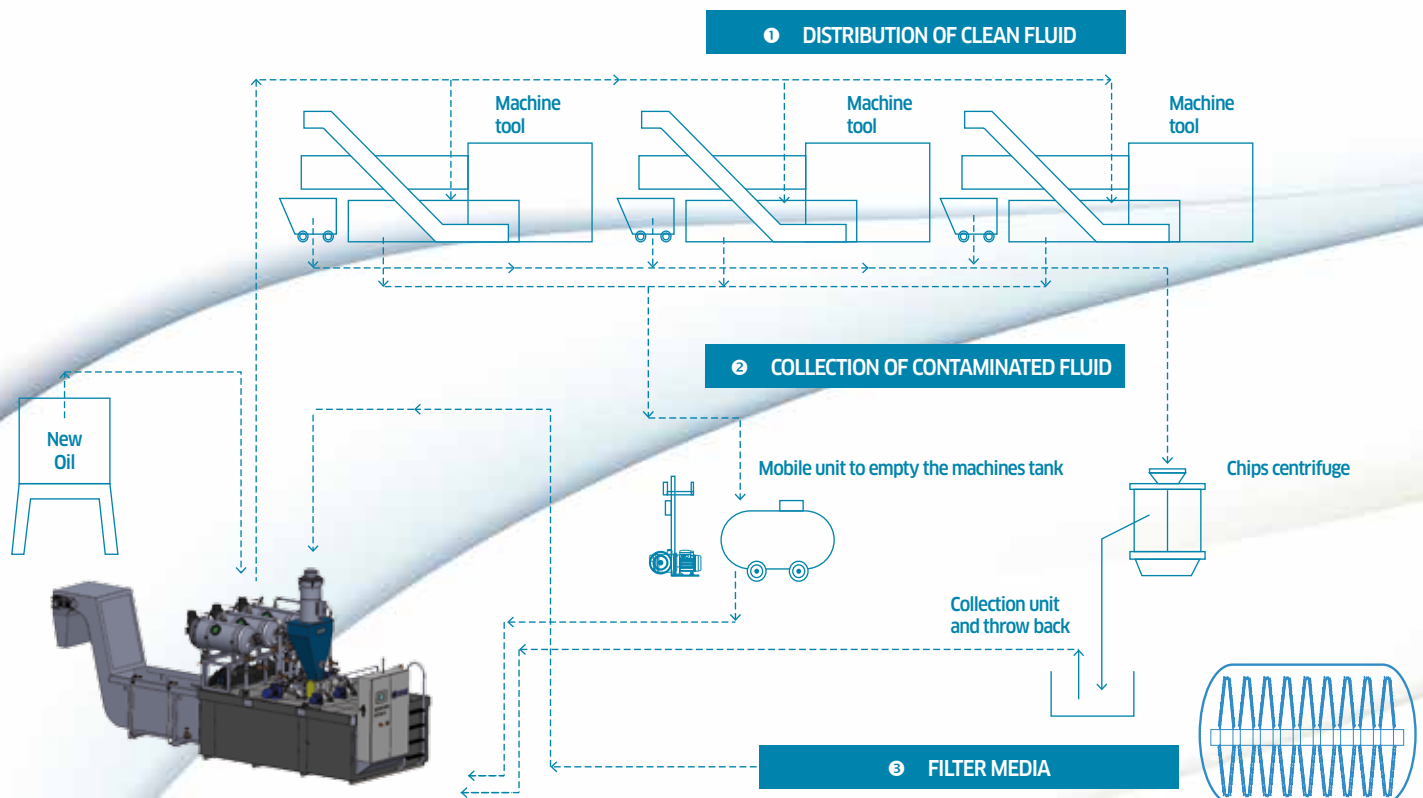
CERTIFICATIONS

CE certification	Yes
UL certification	Available as optional

Filtration performance may vary depending upon operating conditions.
 Standard operating conditions include: fluid at ambient temperature 20-25°C, kinematic viscosity of 10 cSt at 40°C, max materials contamination of 30 mg/l. Fluid free of other contaminants such as polymers, paraffins, water. Fluid with limited aging degradation (Total Acid Number < 1 mg KOH/g).
 Fluid Compatibility: the liquid must be in Group 2 and have a vapour pressure at the maximum allowable temperature of not more than 0.5 bar, according to Directive 2014/68/EU.
 Max working temperature: 60°C.

CORE UNITS

CORE UNITS	BASIC	SMART
Automatic workcycle	✓	✓
Automatic new oil refilling	optional	✓
Automatic dirty oil inlet control	optional	✓
Filter media vacuum loading kit	optional	✓
Black-out restart kit	optional	✓



3F25TA-EU16

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